### HDPE PE100

**Advance Drainage System** 





Rohrflex Weldable Advance High-density Polyethylene Drainage Piping System







# ADVANCE PRODUCT QUALITY

Rohrflex HDPE – certified globally and surpassed testing standards from international regulating institutions All our pipes are produced in compliance with European Standard EN 1519 and can be used in waste systems at low (as low as -45C) and high (up to 100C) temperatures, in ventilation systems of waste networks and for rainwater drainage inside buildings, hotels, hospitals, condominiums, malls, laboratories, and houses thanks to its high-resistance to chemical compounds.



Rohrflex is the perfect solution for installations above ground, thanks to its resistance to UV light; and below ground or embedded in concrete, thanks to its exceptional mechanical and impact-resistant characteristics.

Rorhflex is the superior alternative to typical orange PVC pipes as it is impact-resistant, odor-free, leak-proof, and hot water tolerant as compared to the latter.



### ADVANCE TECHNOLOGY AND ENGINEERING

### The Rohrflex Advantage

















Impactresistant

No odor

No leak

**UV-resistant** 

No virus

Hot and German cold water Engineering

Superior raw materials



- The pipes undergo a **proprietary annealing process** in hot water to reduce inherent tensile stress created during the manufacturing. This ensures long-term joint integrity as thermal expansion is reduced compared to standard HDPE pipes in the market.
- Completely unbreakable at room temperature and offers **excellent impact resistance** even at temperatures of 45°C.
- Considerable chemical-resistance due to its paraffin structure. The system is insoluble in all inorganic and organic solutions at 20°C.
- Comprehensive abrasion-resistance due to its extra-thick walls which offers superior protection from both internal and external abrasion.
- Complete-range of pipe diameters from 56mm to 400mm, available in both SDR 26 and SDR 33.

### **Rohrflex High-density Polyethylene**

The pipes are built with the highest grade of resin (PE 100) available in Europe from LyondelBasell and engineered with state-of-the-art German extrusion machines thus ensuring superior quality and durability compared to standard HDPE pipes in the market.



## ADVANCE AND VERSATILE APPLICATIONS



### **Building Drainage Installation**

Rohrflex HDPE is versatile to use as it offers numerous jointing methods and meets all installation requirements. Our HDPE piping system can be used to construct drainage systems for waste water and rain water in residential buildings, hospitals, hotels, schools, offices, laboratories, and malls. Its excellent resistance to UV light allows surface mounting both indoors and outdoors. Due to its acoustic properties of just 25 decibels, it is ideal for residential buildings and houses.



Rohrflex HDPE can be embedded in concrete. Due to its high abrasion resistance and high elasticity, the mechanical stress that is induced inside the pipe wall by thermal expansion and contraction is perfectly compatible with the mechanical resistance of the material itself. This makes it ideal for using the system in concrete.



Rohrflex HDPE can be installed underground due to its high resistance to abrasion – both internal and external, and together with its high crush resistance.









# ADVANCE PE 100 PIPES AND FITTINGS

### **HDPE PIPES SDR 26**



Size(mm) 56 x 3.0 x 5m 90 x 3.5 x 5m 110 x 4.2 x 5m 160 x 6.2 x 5m 200 x 7.7 x 5m 250 x 9.6 x 5m 315 x 12.1 x 5m 400 x 15.3 x 5m

### **ECCENTRIC REDUCER**



Size(mm) Size(mm) 56/50 250/200 63/56 315/110 90/56 315/200 90/63 315/250 110/56 110/90 160/110 200/110 200/160 250/160

### BEND 45°



### BEND 90°



### 45° EQUAL BRANCH (WYE)



### 45° REDUCING BRANCH (WYE REDUCER)



 Size(mm)
 Size(mm)

 110/56
 315/160

 110/90
 315/200

 160/90
 315/250

 160/110
 400/315

 200/110
 200/160

 250/100
 250/160

 315/110
 315/110

### SOVENT AERATOR/VENTILATION



Size(mm)
110
160

### TEE EQUAL (EQUAL BRANCH 90°)



### TEE UNEQUAL (REDUCING BRANCH 90°)



Size(mm) 90/63 110/56 110/90 160/110

### EXPANSION SOCKET WITH EPDM RUBBER



### RING SEAL ADAPTOR WITH EPDM RUBBER



**Size(mm)** 50 110

### FLANGE ADAPTOR



### CLEANOUT (CLOSING CAP)



### **ELECTROFUSION SOCKET**



### P-TRAP WITH CLEANOUT



Size(mm) 56 110

### ACCESS COVER 45°



Size(mm) 110 160/110

### ACCESS COVER 90°



### **END CAP**



### STAINLESS COUPLER



### ROHRFLEX UNIVERSAL WELDING PROCESS





Rohrflex supplies butt-welding fusion machines for diameters 56mm to 315mm. It is extremely convenient to use the machine as the pipes are lightweight and easily weldable to create an entirely leak-proof and odor-free drainage system.



Rohrflex supplies electrofusion machines for diameters 56mm to 315mm. It is an alternative to the butt-welding method and creates a fast, simple, and reliable connection.

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